

Century Machinery Co., Inc.

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Ref. Number T2805-10283

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

**"WE PURCHASE
ONE MACHINE OR
ENTIRE PLANT"**

Serving Industry
Since 1934

1- used HARLEY RECEDING DIE HEAD PIPE THREADER & CUTTING MACHINE

Model HP 753, Type REVOLVING CHUCK, Serial Number 3046

Mfg. Date 1982 Condition: Excellent, Very Little Use

NOTE: THIS THREADER IS A COPY OF LANDIS THREADER

SPECIFICATIONS

CAPACITY:

Pipe Size: Standard Range 8 $\frac{1}{8}$ " thru 13 $\frac{3}{8}$ "

Auxiliary Chaser Holder Range 4 $\frac{1}{2}$ " thru 8 $\frac{5}{8}$ "

Thread Length 8"

SPINDLE SPEEDS: 4.5, 5.1, 6.4, 7.4, 7.9, 9.0, 11.4, 13.1 rpm.

CARRIAGE TRAVEL 21" (533.4mm)

DRIVING SPROCKET Number of teeth 90T for 23T Speed 300 rpm

MOTOR DRIVE: Wired 440 volts

Main 15 H.P. 230/460 volts

Feed 750 Watts. 230/460 volts

Coolant Driven off main drive

OPERATOR CONTROLS PENDENT: Drive Motor Start Button.

Emergency Stop Buttons. Power On Light. Pre-Loader Jog: Unloading-Loading.

Carriage Jog: Advance-Return Buttons.

OPERATOR CONTROLS ON THREADER.

Forward/Reverse Lever. Speed Selector Lever. Die Head Operating Lever.

Roughing & Finishing Attachment Lever. Leadscrew Lever. Size Adjusting Screw.

Facing Slide Handwheel. Jaw Operating Handwheel. Reaming Lever.

Sin Bar Setting Screw & Setting Bracket Lever. Carriage Operating handwheel.

Sin Bar Stop Bracket Lever. Sin Bar Slide Stop Screw. Change Gear Box.

EQUIPPED WITH: Hardened & Ground Bedways and Leadscrew.

1-Receding Die Head with 8 per set Alt. Landis Thread Chasers NPT 8-3 (Lever Type opening & closing)

1-Front CHUCK: wrench type, 3-jaws, universal gripping, with 15" Thru Hole.

1-Rear CHUCK: wrench type, 3-jaws, universal gripping, with 15" Thru Hole.

Taper Attachment. 1-Chamfer Tool-Lathe type, mounted in cut-off block.

1-Grooving Tool Facing / Reaming. 1-Coolant Pump.

1-Cut-Off Device, blade type tool with V-Block steady rest.

COMPLETE FACTORY SAFETY GUARDS

Dimensions 148" LR x 74" FB x 72" Ht. Approx Wt. 24,200 lbs.

**PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE
AT sales@centurymachinery.com**

Please use this inventory reference number T2805-10283

http://www.centurymachinery.com/request_form.htm

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com

Respectfully submitted,

CENTURY MACHINERY CO., INC.