

Century Machinery Co., Inc.

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Ref. Number S8160-10029

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"

Serving Industry Since 1934

1 – used SHERIDAN GRAY SHEET & EXTRUSION STRETCH WRAP FORMER

Model E-600-24

SPECIFICATIONS

DIE TABLE IN VERTICAL PLANE

CAPABILITIES: Sheet Stretcher Leveling, Stretch Wrap Forming.

8-JAWS:

Jaws Rotate. Swing Left or Right. Articulate. Adjust from Flat to Concave. Oscillation

Number of Segment 8

Length of Jaws 84"

7 Jaws that create a Curved and 1-Centroid Jaw located in center.

Jaw Oscillation cylinder 10" stroke, Oscillates Jaw Assembly 10 degrees each side of Centerline in Planes of Sheet.

Jaw Assembly Rotates from Vertical.

Capacity of each Carriage Jaw 300 Ton for a total of..... 600 Ton

WORK CAPACITY: Minimum Stock Length 0". Maximum Stock Length 288".

Minimum Die Width for 180° Bend 81". Maximum Die Width for 180° Bend 192"

DIE TABLE CAPACITY:

Maximum Thickness – Sheet (with die backup adapter) 76"

Minimum Thickness..... 1"

Maximum Width..... 192"

Minimum Width 56"

Maximum Depth 84"

DIE TABLE CYLINDER: Stroke...154". Maximum Thrust @ 3000 psi. 1,240,000 lbs.

DIE HOLD DOWN CYLINDERS (two) Stroke each..... 18"

TENSION CYLINDERS (two) Stroke each..... 60"

Maximum pull @ 3000 psi 642,000 lbs.

ARM ACTUATING CYLINDERS: (two) Stroke each 76"

OPERATOR CONTROL STATION:

Pump Start / Stop Buttons. Left Hand & Right hand Jaw Gripper Cylinders.

Left Hand & Right Hand Tension Cylinders. Left hand & Right Hand Jaw Cylinders.

Left Hand & Right Hand Jaw Rotation and Oscillation Cylinders.

Straightening Cylinder. Jaw Curing Cylinders. Pressure Gauges.

MOTOR DRIVES: wired 460 volts

Tension, Rotation, Oscillation & Jaw Cylinder Hydraulic Pumps ea 150 HP 230/460 volts

1 Arm Actuating Cylinder Pumps driven by 25 HP 230/460 volts

PURCHASE OPTION (1) as described above with 84" Gripper Jaws

PURCHASE OPTION (2) Equipped with 100 inch wide Gripper Jaws

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number S8160-10029

http://www.centurymachinery.com/request_form.htm



You may view this machine at our location under power and view photo on our website: www.centurymachinery.com
Respectfully submitted,
CENTURY MACHINERY CO., INC.