

Century Machinery Co., Inc.

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Ref. Number R4510-10465

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

**"WE PURCHASE
ONE MACHINE OR
ENTIRE PLANT"**

**Serving Industry
Since 1934**

1 – used **FARNHAM ROLL FORMING MACHINE**
Model 1010-EXX, Serial Number 7-42-17

SPECIFICATIONS

CAPACITY:

Overall Length of Rolls (actual length 121" (3,073.4mm)
Thickness 0.120" (3.048mm)
Minimum Radius 0.8438" (21.43252mm)

ROLL DIAMETER:

Top Roll 1-11/16" (1.6875") (23.8125mm)
Bottom Rolls 1-15/16" (1.9375") (49.2125mm)

TOP ROLL LIFT MOTORS

Geared motor to screw located on each end.
Mechanical Counter for each end of Top Roll
Each motor with Electric Brake.

BOTTOM ROLLS:

Each with In/Out Adjustment and Indicators located on both end.

OUT-BOARD TEFLON SUPPORT ROLLS: located on

each side 5 x 2" diameter (five x 50.8mm)

TIE ROD BED ADJUSTMENT to put slight bow in bed.

MOTOR DRIVES: Wired 440 volts, 3-phase

All Rolls driven thru Geared Box by 2-Speed Motor 1 & 2 hp. 440 volts
Top Roll Elevation Motors (Two) each 3 & 3/4 hp. 440 volts

CONTROLS:

Allen Bradley 1745-TCAT Motor Controller
Roll Drive Motor Start/Stop Buttons.
Two Roll Speed in Forward/ One Roll Speed in Reverse.
TOP ROLL Up/Down buttons to adjust BOTH END elevation screws at same time.
TOP ROLL Up/Down buttons to independently adjust EACH END elevation screws.
Roll Forward/Reverse switch line located on front and rear.
Safety Stop Line located below front and rear bottom rolls.

COMPLETE FACTORY SAFETY GUARDS

Dimensions 41" FB x 191"LR x 107" Ht. Approx. Weight 7,500 lbs..

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number R4510-10465

<http://www.centurymachinery.com/request form.htm>

You may view this machine at our location and view photo on our website: www.centurymachinery.com

Respectfully submitted,

CENTURY MACHINERY CO., INC.

NOTE: Specifications, serial numbers, and prices are believed to be correct and should be used as a guide only. Quotes are typed when machine is purchased often from seller. Specs location, condition, price, accessories, and specs can change. Please contact us to verify any detail in question.