

# Century Machinery Co., Inc.

1937 South Santa Fe Avenue Los Angeles, Calif. 90021

(213) 627-2847 • Fax (213) 627-2499

E-Mail: [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

WEBSITE: [www.centurymachinery.com](http://www.centurymachinery.com)

Ref. Number R4496-10033

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

#### Appraisal Service

**"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"**

Serving Industry Since 1934

## DAHLSTROM ROLL FORMING LINE with STRAIGHTENER & CUT-OFF PRESS

Former Model 360-7, Serial Number 614

Cut Off Model 2D, Serial Number P480

### SPECIFICATIONS:

NUMBER OF STANDS ..... 7  
STOCK TRAVEL ..... Left to Right

### CAPACITY:

Material Thickness ..... 0.035"  
Spindle Roll Shaft Diameter ..... 1½"  
Roll Space ..... 8"  
Horizontal Centers ..... 8"  
Adjustment ..... 4" - 5"

LINE SPEED: Infinitely Variable ..... 50 thru 150 FPM

CONTROLS: Wired 110 volts

Forward Button, Reverse Button, Jog / Rum Switch, Stop Button.

MOTOR Wired 220 volts, 3 Phase

Drive ..... 3 H.P. 220/440 volts

### EQUIPPED WITH:

Each Stand has two Rolls for a total of:

7-sets FORMING ROLLS plus STRAIGHTENING & LEVELING ROLLS  
STRAIGHTENING ROLLS 3-Adjustable Top Rolls & 4-set Bottom Rolls with 1-set End Rolls.

**DAHLSTROM 4-POST CUT-OFF PRESS** Model 2D, Capacity 8 Tons, Stroke 2",

Shut Height Adjustable 4" - 6", Die Area 9", Flywheel 300 rpm, Air Clutch, Air Brake,

Controls: Start/Stop Buttons, Run/Auto Switch, On Light, Forward/Reverse Switch.

Motor Drive 2 H.P., 230/460 volts.

### COMPLETE FACTORY SAFETY GUARDS

Dimensions Roll Former 108" LR x 46" FB x 50" Ht Approx weight 5000 lbs.

Dimensions Cut-Off 45" LR x 40" FB x 56" Ht. Approx weight 1000 lbs.

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

Please use this inventory reference number R4496-10033

[http://www.centurymachinery.com/request\\_form.htm](http://www.centurymachinery.com/request_form.htm)

You may view this machine at our location under power and view photo on our website: [www.centurymachinery.com](http://www.centurymachinery.com)

Respectfully submitted,

CENTURY MACHINERY CO., INC.

