

Century Machinery Co., Inc.

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WEBSITE: www.centurymachinery.com

Ref. Number S8120-9476

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

**"WE PURCHASE
ONE MACHINE OR
ENTIRE PLANT"**

**Serving Industry
Since 1934**

1 – used CYRIL BATH CNC HORIZONTAL STRETCH WRAP FORMING PRESS

Model V-20, Serial Number M10307, Mfg. 2003

SPECIFICATIONS

TWO SET OPPOSING JAWS (TWIN TENSION JAWS)

SHALLOW ARK. SINGLE PLANE

DISTANCE BETWEEN PRIMARY JAWS:

Minimum..... 140" Maximum..... 168"

DISTANCE BETWEEN SECONDARY JAWS:

Minimum..... 68.5" Maximum..... 92.5"

TENSION CYLINDER PULL:

Maximum Pull..... 20 Tons

Stroke..... 12"

ARM SWING ANGLE: Die stays constant to table. Stretch and wrapping around die

Forward..... 10 Degrees Back..... 35 Degrees

Total..... 45 Degrees

SWING ARM: Extended 75 $\frac{3}{8}$ " Retracted..... 49-11/16"

DIE TABLE: 3 Posts

Working Surface, Width overall 102 $\frac{1}{2}$ "

Distance between two Front Posts centers 57 $\frac{1}{2}$ "

Distance center of two Die Post and Rear Post Die (each side) 35"

MOTOR DRIVE: *Wired 440 volts, 3-phase*

Hydraulic Pump..... 100 H.P. 230/460 volts

Cooler Fan Motor 5 H.P. 230/460 volts

Oiler Cooler Fan..... 1 $\frac{1}{2}$ H.P. 208 / 230 volts

CONTROLS: Window 2000 Operators Interface, QNX Machine Controls. Power Supply. Hard Drive.
101 Keyboard. Color CRT.

REMOTE CONTROL STATION: Power On/Off Buttons. Hydraulic On/Off Button. Lamp Test Button.

Emergency Stop and Reset Buttons. Mode Selector Switch: Length / Manual / Auto.

Load Adjustment Dials. Right and Left Arm Back / Wrap Toggle.

Right and Left Tension Cylinder In / Out Toggle. Left and Right Long Jaw Open / Close Switch.

Left and Right Short Jaw Open / Close Switch.

Approximate weight 25,000 lbs.

COMPLETE FACTORY SAFETY GUARDS

Overall Width 239", Front to Back 89 $\frac{3}{8}$ ", Height 76" Est. Weight 25,000 lbs

Approx. Total Weight 32,000 lbs.

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number S8120-9476

<http://www.centurymachinery.com/request form.htm>

You may view this machine at our location under power and view photo on our website:

www.centurymachinery.com

Respectfully submitted,

CENTURY MACHINERY CO., INC.

