

Century Machinery Co., Inc.

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Ref. Number S8120-10259

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"

Serving Industry Since 1934

L&F HUFFORD CNC EXTRUSION STRETCH WRAP FORMING MACHINE

Model A-5, Serial Number 81127-1

DeMott Controls Model D2732-001, Serial Number 2732-2

SPECIFICATIONS

FORMING TONNAGE 12
 JAW AXIAL ROTATION..... +/- 180 Degrees
 DISTANCE BETWEEN JAWS:
 Maximum Length of Part with Tension Cylinders
 fully retracted 115" (2,921 mm)
 Minimum Length of Part with Tension Cylinders
 fully extended 12" (304.8 mm)
 TENSION CYLINDER STROKE (Adjustable) each 20" (508 mm)
 TENSION CYLINDER PULL (Adjustable)..... 600 lbs. to 12 Tons
 TENSION CYLINDER SPEED Retracted & Extended, No Load,
 one Cylinder..... 1 to 40 ipm (1,016 mm/min.)
 TENSION CYLINDER SWING (Horizontal Elongation) +/- 30°
 ARM SWING (**each Arm has Independent Movement**)..... 10° Forward to 90° Back.
 WRAPPING SPEED RANGE Adjustable
 DIE LENGTH at FULL TONNAGE and 180 degrees Wrap adjustable:
 Minimum..... 11" (279.4 mm) Maximum..... 40" (1,016 mm)
 DIE TABLE: 42 Pre drilled & 5/8" threaded
 Working Surface, W x D 42"FB x 44¾" LR (1,066.8 mm x 1,136.65 mm)
 Height Table To Floor 36" (914 mm)
 MOTOR DRIVE: Wired 460 volts, 3 Phase
 Hydraulic Pump..... 30 H.P. 230/460 volts
 Joggler Pump..... 7½ H.P. 230/460 volts
 two Arm Adjustment each..... 1/2 H.P. 230/460 volts
 CONTROLS: DeMott CNC Controls with: Programmable Key Pad, CRT, and
 Hand Function Buttons.
 REMOTE HAND CONTROLS located on each arm with 2-Tension Cylinders, In/Out push buttons,
 Ten Cylinder Load and Stop Push Buttons. Jaw Close / Open Switch. Carriage In / Out Switch.
 EQUIPPED WITH:
 1-set of 4" Jaws with Hydraulic Clamping. 1-set Adjustable Die Post 4" diameter x 11" Ht.
 Farval Centralized Lubrication System SS-4200. Thermal Transfer Products Heat Exchanger.
 COMPLETE FACTORY SAFETY GUARDS
 Dimensions Former 60" FB x 128" LR, Pump & Electrics 60" FB x 84" LR

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number **S8120-10259**

<http://www.centurymachinery.com/request form.htm>

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com

Respectfully submitted,
 CENTURY MACHINERY CO., INC.