

Century Machinery Co., Inc.

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WEBSITE: www.centurymachinery.com

Ref. Number S8120-10232

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"

Serving Industry Since 1934

1 – used CYRIL BATH CNC EXTRUSION STRETCH WRAP FORMING PRESS
 Model V10, QUAD AXIS Serial Number 101103 Mfg. Oct. 2001

FORMING TONNAGE 10

DISTANCE BETWEEN JAWS:

Maximum Length of Part with Tension Cylinders
 fully retracted 113" (2,870.2 mm)

Minimum Length of Part with Tension Cylinders fully extended 27" (685.8 mm)

TENSION CYLINDER STROKE (Adjustable) each 43" (1,092.2 mm)

TENSION CYLINDER PULL (Adjustable)..... 30,000 lbs.

@ Operating PSI 3,200

GRIPPER JAW AXIAL ROTATION +/- 180 Degrees

GRIPPER IN:

High Operation position 14-916" (380.05mm) Low operation position 19-9/16" (496.89mm)

Load position 20-13/16" (528.64mm)

CENTER OF TENSION CYLINDER CARRIAGE PIVOT to TOP OF ARM:

High Operation height 23½" (647.7mm)

Low Operation height bottom of Gripper 18½" (469.9mm). Load Position 17¼" (438.15mm)

TENSION CYLINDER MOVEMENT: Rise and Fall

Swings: 25° Back and Forward 25° Tilts: UP / Down Up +/- 10°

ARM SPEED WRAP up to 3 DEGREES / SEC

ARM SPEED RETURN up to 5 DEGREES / SEC

ARM SWING BACK (each Arm has Independent Movement)..... 82 DEGREES

WRAPPING SPEED RANGE Adjustable

DIE TABLE: 25 Pre drilled & threaded

Working Surface, W x D 56" x 41" (1,422.4 x 1041.4mm)

Height Table To Floor 37" (939.8 mm)

MOTOR DRIVE: Wired 460 volts, 3 Phase

Hydraulic Pump....25 H.P. 230/460 volts Circulating Pump... 2 H.P. 230/460 volts

Hydraulic Oil Cooling Fan. 3/4 H.P.

CONTROLS: CNC Controls with: Programmable Key Pad, CRT, and Hand Function Buttons. Remote Stop Buttons on each arm

EQUIPPED WITH: Hydraulic Gripper Jaws. 4-Hydraulic Tool Clamps. Heat Exchanger Trabon Maxi-Monitor Mark 111 Automatic Lubrication System

COMPLETE FACTORY SAFETY GUARDS

Dimensions 264" LR x 130" FB x 84½" Ht. Power Unit 37½" FB x 59½" LR x 70¾" Ht.

Electrical Cabinet 14" FB x 48" LR Approx. Wt 20,000 lbs

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE
 AT sales@centurymachinery.com
 Please use this inventory reference number **S8120-10232**
<http://www.centurymachinery.com/request form.htm>

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com
 Respectfully submitted,
 CENTURY MACHINERY CO., INC.