

Century Machinery Co., Inc.

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Ref. Number R8906-9221

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"

Serving Industry Since 1934

1 – used **KOMO CNC TABLE ROUTER**

Model VR805Q, Serial Number 12446944, Year Mfg. 1995

SPECIFICATIONS:

THREE AXIS

TABLE:

Table Travel (Cross) **Y-AXIS** 71½"
 Table Dimensions Width x Length 60" x 96"
 Type of Work Mounting Plate on each table (Vacuum Chuck)

WORKING ENVELOPE 96" x 60" x 8"

SPINDLES: Four Routing, and Four Piggyback High Speed Drills
 Spindle Speeds are programmable thru 18,000 rpm

SPINDLE CARRIERS:

With (4) Routing Heads and (4) Piggyback High Speed Drills
 Transverse Travel (**X-AXIS**) 162"

SPINDLE HEAD TRAVEL ON CROSS RAIL (X-Axis)

Longitudinal Travel 244"
 To center of Spindle, Each adjustable 10" thru 24"

ROUTERS: (4)

12 HP, Variable thru 18,000 RPM, Collet Type Quick Change 1/8" thru 1"
 Vertical Travel (**Z-AXIS**) 8"
 Z Position Slide 6"

HIGH SPEED DRILLS (Piggyback) (4)

0.35 HP, 1800 RPM, Capacity 3/8", 1/2" Drill Chuck Assemblies.
 Vertical Travel (Z-Axis) 8"

FEED RANGE, Rapid Traverse: X & Y-Axis 1000 IPM, Z-Axis 600IPM

CONTROL: * Remote Low Voltage Control* GE Fanuc OMC CNC Microprocessor.

Emergency Stop Buttons.

MOTOR DRIVES: *Wired 440 volts, 3 phase*

Routing Heads (each) 12.5 Hp. 440 volts
 Drill heads (each) 0.35 Hp. 1800 rpm 440 volts
 Feed Drives (All Axes) AC Servo
 Vacuum Pump 30 H.P. 208-230/460volts

CONTROLS:

Fanuc OMC: Linear & circular interpolation. Cutting radius compensation. Tool length offset.
 Work coordinate offset system. Absolute & Incremental programming. Feed rate & Rapid traverse override.
 Background editing. RS232 port. Manual pulse generator. Canned cycle.

EQUIPPED WITH: Operators Control Station w/ CRT, & Numeric Key Pad. Start/Stop Buttons with Keyed.

(1) Vacuum Pumps Sullair Rotary Vacuum Pump, Model RSVS-12, Motor Drive 30 Hp. Ref. #V1003-9223

COMPLETE FACTORY SAFETY GUARDS

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number R8906-9221

http://www.centurymachinery.com/request_form.htm

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com

Respectfully submitted,

CENTURY MACHINERY CO., INC.

