



1937 South Santa Fe Avenue Los Angeles, Calif. 90021

(213) 627-2847 • Fax (213) 627-2499

E-Mail: sales@centurymachinery.com

WEBSITE: www.centurymachinery.com

Ref. Number P8915-10389

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

“WE PURCHASE ONE MACHINE OR ENTIRE PLANT”

Serving Industry Since 1934

1 – used MARVEL SPARTAN UNIVERSAL HYDRAULIC IRONWORKER

Model IW66D, Serial Number IW66D-240, Mfg. 5-31-04

SPECIFICATIONS:

DUAL HYDRAULIC CYLINDERS

PUNCHING CAPACITY:

Nominal Tonnage	66
Punch Diameter x Plate thickness	1-1/16" x 3/4"
with Special Tooling	6" in 1/8"
Depth of Throat	12"
Strokes/min (0.60 in)	30
Stroke Depth adjustable. Adjustable Back Stop	
Two Piece Gauging Table.	

FLAT BAR SHEARING CAPACITY: Length of Blade..... 14 1/8"

Flat Bar Shear 14" in 9/16", 12" in 3/4"

Angle Flange Trim 4"

ANGLE SHEARING:

90°	5" x 5" x 1/2"
45°	2 1/2" x 2 1/2" x 5/162"

ROUND and SQUARE BAR SHEAR:

Round thru	1 1/2"
Squares thru	1 1/2" x 1 1/2"
Channels and H-Beams	5".

RECTANGLE NOTCHING

90 degree Notcher..... 2" x 3 1/2" x 3/8"

Pipe Notcher 1 1/2" – 40

V-Notcher, Capacity Only 5 3/4" x 5 3/4" in 5/16" Squaring Guides

SPECIAL TOOLING: "CAPACITY ONLY"

V-Press Brake 10" x 5/8" Multi Vee 20" x 3/16"

Pipe Notcher 4", Angle Bending 4" x 1/4"

MOTOR DRIVE: Wired 440 volts, 3-phase

To Hydraulic Pump..... 7 1/2 hp. 22/0440 volts

CONTROLS: Wired Low Voltage

Two Full Controls Foot Pedals. Start/Stop Buttons

EQUIPPED WITH:

1- Pipe Notcher 1 1/2" – 40 (Number 1115). Two Piece Gaging on Notcher & Punch area.

3' Back Gauge with Electronic Stop for Angle and Rod Shearing. 1-Magnetic Base Work Light.

COMPLETE FACTORY SAFETY GUARDS

Dimensions 68" L x 31" W x 67" Ht. Approx. Wt. 3,969 lbs.

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number P8915-10389

http://www.centurymachinery.com/request_form.htm

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com

Respectfully submitted,

CENTURY MACHINERY CO., INC.