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Ref. Number P5206-9960

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

“WE PURCHASE ONE MACHINE OR ENTIRE PLANT”

Serving Industry Since 1934

CINCINNATI HYDROFORM HYDRAULIC PRESS

Model 25-6-10, Medium Duty, Serial Number 71-441F991-1

SPECIFICATIONS:

BLANK DIAMETER, Maximum 25"
 DRAW DEPTH, Maximum..... 10"
 PUNCH DIAMETER, Maximum 19"
 PRECHARGE: Gain and Forming Pressure Maximum 6,000 PSI
 PUNCH FORMING TONNAGE, (Force) Maximum..... 634 Tons
 PUNCH STRIPPING TONNAGE (Force) Maximum..... 15 Tons
 SPEED of OPERATION (Hydroforming)
 Chamber Down Speed 518 inch/min. Average Charge Rate 850 P.S.I. / Sec.
 Maximum Forming Speed (Variable) 60 inch/min.
 Maximum Stripping Speed (Variable) 380 inch/min
 Maximum Chamber Return Speed 293 inch/min.
 *Maximum Machine Cycle 517 / Hr. (0-Stroke) Cycle rates are related to the pressure cycle required & the draw depth. Shallow parts run at the fasted rate.

CONVENTIONAL HYDRAULIC PRESS:

Maximum Tonnage 1654 Tons
 Maximum Stroke, Main Slide..... 12³/₄"
 Daylight Standard..... 25"
 Bed Bolster..... 32" LR x 33.50" FB
 Side Bolster..... 32.75" LR x 33.50" FB
 Between Guide Pins..... 25" LR x 23.50" FB

MAIN SLIDE SPEED

Rapid Advance Speed..... 518 "/min.
 Pressing Speed (0 to 1640 Tons)..... 6.9 "/min.
 Return Speeds (Stripping)..... 293 "/min.

EQUIPPED WITH:

(1) Rear Tool Changer. (1) New Fluid Diaphragm. (20) new Pressure Wear Pads.
 (1) new set Conversion Components to convert to Single Action Hydraulic Press.
 Miscellaneous Draw Rings

CONTROLS Operator Push Button Controls, *Wire 115 volts*

MOTOR DRIVE: *Wired 460volts, 3 phase*

Hydraulic Pump..... 125 H.P. 230/460 volts
 Supercharge & Pilot....5 H.P. 230/460 volts Sump Pump ...³/₄ H.P. 230/460 volts

COMPLETE FACTORY SAFETY GUARDS

Dimensions Height above ground 165.38" Below ground 28.25 Total over-all 192.38" Ht. x
 105" F-B x 109" L-R with Catwalk Approximate Net Weight 68,000 lbs

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number P5206-9960

http://www.centurymachinery.com/request_form.htm

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com

Respectfully submitted,
 CENTURY MACHINERY CO., INC.