

Century Machinery Co., Inc.

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WEBSITE: www.centurymachinery.com

Ref. Number L3000-10448

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"

Serving Industry Since 1934

1 – used **ACRA TURN GAP BED ENGINE LATHE**
Model JIMK 530 x 6000 Serial Number K3119297

SPECIFICATIONS

CAPACITY

Swing Over Bed	21" (533.4mm)
Swing Over Cross Slide.....	13 1/8" (333.375mm)
Distance Between Centers.....	120" (3,048mm)

SPINDLE BORE DIAMETER..... 3 1/8" (79.375mm)

Nose D1-8

Spindle Center 7MT

SPINDLE SPEEDS: (12)
25, 37, 54, 77, 112, 240, 350, 500, 720, 1050, 1500 rpm

THREADING Inch – Metric

(40) US Threads	25 to 56 tpi.
(19) Metric Threads	0.5 to 7 mm

CARRIAGE FEEDS

Sliding Feeds per spindle revolution range (Longitudinal).. 0.0023" to 0.035" (0.06 to 1mm)
Surface Feeds per spindle revolution range (Cross)..... 0.00115" to 0.0175" (0.03 to 0.05mm)
i.e half the sliding feed.

COMPOUND TRAVEL

Cross..... 10 5/8" (269.875mm) Compound Rest... 4 5/8" (117.475mm)

TAILSTOCK Taper..... 4MT Spindle Travel..... 6-5/16" (160.3375mm)
Two Speeds

MOTOR DRIVES: Wired 220 volts, 3-phase

Main	10 H.P. 220/440 volts
Coolant	1/3 H.P. 220/440volts

EQUIPPED WITH:

1-Chuck 12" diameter 3- two-piece Top Jaws, Cam Lock D1-8
1-Chuck 16" diameter 4Jaws, Cam Lock D1-8
1-Drive Plate 9" diameter
1-Steady Rest Roller type with 6 1/8" diameter opening. 1-Follow Rest.
1- Quick Change Tool Holder w/ holder. 1-Work Light.
1- Chase Dial. 1- Dead Center. 1- Carriage Micro Stop
Coolant Pump. Full Chip Pan. Rear Splash Guard.
Foot Activated Brake two Rollout Chip Pans

COMPLETE FACTORY SAFETY GUARDS
Dimensions 176"L x 48" W x 52" Ht. Approx. 7,634 lbs.

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE
AT sales@centurymachinery.com
Please use this inventory reference number L3000-10448
http://www.centurymachinery.com/request_form.htm

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com
Respectfully submitted,
CENTURY MACHINERY CO., INC.