

Century Machinery Co., Inc.

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Ref. Number B7020-9631

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

1 – used **MERCURY POWER PRESS BRAKE**

Model 3506, Type **MECHANICAL** Serial Number 5274-25L

SPECIFICATIONS

BENDING CAPACITY:

Gauge at 96 inch	12
Length Over-all bed (Die Surface)	10'
Length between housing.....	74½"

HORN as part of DIE RAIL and RAM PLATE located

on left side of press: Length..... 32"

THROAT DEPTH:

From center of dies..... 7"

STROKE LENGTH..... 2¾"

RAM: Power Up and Down

Adjustment..... 2¼"

OPEN HEIGHT: Ram Up, Adjustment Up with existing

Die Rail Riser..... 10½"

DIE SPACE: Bed to ram, with existing Die Rail, stroke down –

adjustment up..... 7¾"

DIE RAIL: Width x Length..... 2.5625" x 120"

DIE RAIL RISER: Width x Height x Length..... 2" x 4.3125" x 120"

RAM PLATE: Width x Length..... 2" x 120"

MOTOR DRIVE: *Motors Wired 220 volts, 3-phase*

Main Drive..... 3 H.P. 220/440 volts

Power Ram Adjustment..... 1/3 H.P. 115 volts, 1 phase

CONTROLS: *Wired 115 volts*

On/Off Buttons. Protech Pneumatic Valve for Foot Trip S/N 981817.

Protech Control, Model 34-04, Schematic 391-1108A, S/N 98-613.

Keyed Top Inch / Both Bottom, Reset Button, Ground OK Light.

Control OK Light, Muting Light.

Rotating Cam Limit Switch. Ram Adjustment Up / Down Switch.

EQUIPPED WITH:

Rear Adjustable Back Stop between housing.

Foot Trip to pneumatic cylinder.

Die Holder Riser 2" wide x 4-5/16" height x 120" long.

2- Front Sheet Supports 15-7/16" long.

2- Adjustable Sheet Supports Stops 10¾" long.

One shot pump lubricator.

COMPLETE FACTORY SAFETY GUARDS

Dimensions: Width 131", Height 84" Front to Back over-all 53" Approx. Weight 7,500 lbs

Appraisal Service

"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"

Serving Industry Since 1934

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number B7020-9631

<http://www.centurymachinery.com/request form.htm>



You may view this machine at our location under power and view photo on our website: www.centurymachinery.com
Respectfully submitted,
CENTURY MACHINERY CO., INC.