

Century Machinery Co., Inc.

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WEBSITE: www.centurymachinery.com

Ref. Number B1804-9493

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

**"WE PURCHASE
ONE MACHINE OR
ENTIRE PLANT"**

**Serving Industry
Since 1934**

LEONARD CONRAC TUBE, PIPE BENDER

Model 72B, BENDMASTER Serial Number 4018-101

SPECIFICATIONS

ROTARY DRAW

CAPACITY BEND:

Tubing, Non Ferrous - Y.P. to 25,000 psi, O.D. x Wall	3½" x 0.120"
Tubing, Steel Y.P. to 40,000 psi, O.D. x Wall	3½" x 0.083"
Pipe, Steel, extra heavy	2" IPS
Stainless Steel Tubing – Y.P. to 60,000 psi, O.D. x Wall.....	3" x 0.65"
Bend Radius to Centerline, Angle Maximum	12"
Tube length (Extended Bed)	17 feet

ARM ROTATION, Counter Clockwise, Bend Angle Horizontally thru.. 180 degrees Arc

(Maximum bend angle 195° arm travel)

MANDREL EXTRACTOR STROKE: (Hydraulic) 18"

FOLLOWER and CLAMP DIE TOGGLE LEVERS: (Automatic Operation)

MOTOR DRIVE: *Wired 440 volts, 3 Phase *

Hydraulic Pump 12½ H.P. 230/460 volts

CONTROLS: *Controls Wired Low Voltage*

BEND CONTROL:

Start/Stop Buttons. Manual / Off / Auto Switch. Bend Button. Digital Degree of Bend Indexing.
Press Die Out / In Switch. Clamp Die Out / In Switch. Mandrel Retract / Forward Switch.

EQUIPPED WITH:

Pressure Die Assist. Mandrel Extractor Hydraulic with adjustment.
(1) Die Post 1" x 2" x 4" diameter. Extended Bed. Operator Control Station.

COMPLETE FACTORY SAFETY GUARDS

Dimensions 39" F-B x 24' Length x 48" Height. Approximate weight 7,000 lbs.

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number B1804-9493

http://www.centurymachinery.com/request_form.htm

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com

Respectfully submitted,
CENTURY MACHINERY CO., INC.

